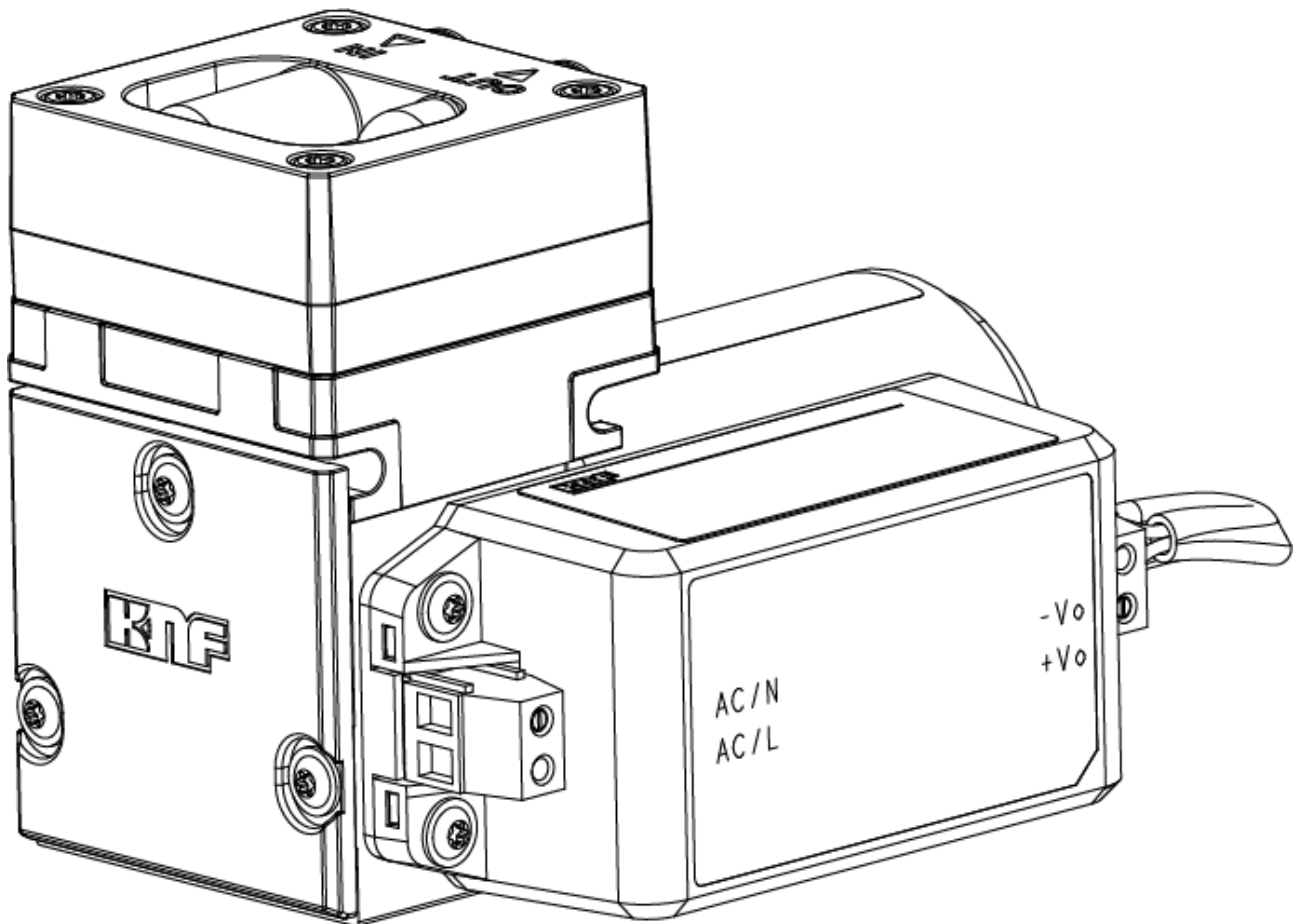


OEM

N96_AC
TRANSLATION OF ORIGINAL OPERATING AND
INSTALLATION INSTRUCTION
ENGLISH

DIAPHRAGM PUMP



Notice!

Before operating the pump and the accessories, read the operating and installation instructions and observe the safety notices!

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1 About this document

1.1 Using the operating and installation instructions

The operating and installation instructions are part of the pump.

- In the event of uncertainties with regard to the content of the operating and installation instructions, please contact the manufacturer (contact data: see www.knf.com). Please have the type and serial number of the pump ready.
- Read the operating and installation instructions before you commission the pump.
- Give the operating and installation instructions only completely and unchanged to the next owner.
- Keep the operating and installation instructions within reach at all times.

Project pumps For customer-specific project pumps (pump models that begin with "PJ" or "PM"), there may be deviations from the operating and installation instructions.

- For project pumps, also observe the agreed specifications.

1.2 Exclusion of liability

The manufacturer assumes no liability for damages and malfunctions resulting from failure to observe the operating and installation instructions.

The manufacturer assumes no liability for damages and malfunctions resulting from changes or modifications to the device and improper handling.

The manufacturer assumes no liability for damages and malfunctions resulting from impermissible spare parts and accessories.

1.3 Applicable documents

The listed documents must also be observed. The valid versions are available at www.knf.com/Downloads.

- Data sheet
- 3D model

Also to be observed are:

- Local terms and conditions
- Sales documents and agreement between KNF and customer.

1.4 Symbols and markings

Warning notice



A notice that warns you of danger is located here. Possible consequences of a failure to observe the warning notice are specified here. The signal word, e.g., warning, indicates the danger level.

→ Measures for avoiding the danger and its consequences are specified here.

Danger levels

Signal word	Meaning	Consequences if not observed
DANGER	warns of immediate danger	Death or serious injury or serious damage will result.
WARNING	warns of possible danger	Death or serious injury or serious damage is possible.
CAUTION	warns of a possibly dangerous situation	Minor injuries or damage is possible.
NOTICE	Warns of possible damage	Damage is possible.

Tab.1 Danger levels









Other notices and symbols

→ An activity to be carried out is specified here (a step).

1. The first step of an activity to be carried out is specified here. Follow other sequentially numbered steps.

i This symbol indicates important information.

Explanations of pictograms

Pictogram	Meaning
	General warning symbol
	Warning of hot surface
	Warning of electrical voltage
	Warning of explosive materials
	Warning of poisonous substances
	Warning of hand injuries through crushing
	Observe the operating instructions
	General mandatory sign

Tab.2 Explanations of pictograms

2 Use

2.1 Proper use

The pumps are intended exclusively for transferring gases and vapors.

Responsibility of the owner

Operating parameters and conditions

Only install and operate the pumps in accordance with the operating parameters and conditions described in Chapter 4 *Technical data*.

Only pumps that are fully assembled and in the condition as delivered may be operated.

Make sure that the installation location is dry and that the pump is protected against rain, splash, gushing, and drip water as well as from other contaminants.

Check the tightness of the connections between the pipes of the application and the pump (or the connection of the pump) at regular intervals. Leaky connections carry the risk of releasing dangerous gases and vapors from the pump system.

Requirements on the transferred medium

Before transferring a medium, check whether the medium can be transferred danger-free in the specific application.

Before using a medium, check the compatibility of the media-contacting components (see 4 *Technical data*) with the medium.

Risk of dangerous gas mixtures during pump operation if diaphragm breaks: Depending on the medium being transferred, breakage of the diaphragm can result in a dangerous mixture if the medium mixes with the air in the compressor housing or the surroundings.

Only transfer gases that remain stable under the pressures and temperatures that arise in the pump.

2.2 Improper use

The pumps are not allowed to be operated in explosive atmospheres.

The pumps are not suitable for delivering:

- Dusts
- Fluids
- Aerosols
- Biological and microbiological substances
- Fuel
- Explosive substances and flammable materials
- Fibers
- Oxidants
- Food

Pumps that can generate both a vacuum and overpressure must not be used for the simultaneous generation of a vacuum and overpressure. This function can be made possible on a project basis following consultation with KNF Customer Service.

No overpressure may be applied to the suction side of the pump. This function can be made possible on a project basis following consultation with KNF Customer Service.

3 Safety

i Observe the safety notices in Chapters *7 Installation and connection* and *8.1 Operation*.

The pumps are produced in accordance with the generally recognized rules of engineering, as well as the occupational health & safety and accident prevention regulations. Nevertheless, dangers can arise during their use that lead to injuries to the user or third parties or to damage to the pump or other property.

Only use the pumps in perfect technical condition, for their intended purpose, safely and aware of the dangers and in observation of the operating and installation instructions.

The components that are to be connected to the pumps must be designed according to the pneumatic data of the pumps.

When connecting the pumps to the electrical power, observe the corresponding safety rules.

Personnel Make sure that only specially trained and instructed personnel work on the pumps. This applies, in particular, to assembly, connection and service work.

Make sure that the personnel have read and understood the operating and installation instructions, particularly the chapter on safety.

Working in a safety conscious manner Observe the regulations on accident prevention and safety during all work on the pumps and during operation.

Avoid contact with the heads and housing parts, as the pump heats up during operation and may remain hot for some time after operating.

When working on the pump, make certain that the pump is disconnected from mains and without power.

Ensure that no hazards arise from flows when gas connections are open, from the effects of noise or from hot, corrosive, dangerous, and environmentally hazardous gases.

Use EMC-compliant installation practices at all times to reduce any chance of creating a dangerous discharge situation.

Working with hazardous media Upon breakage of the diaphragm and/or leaks, the transferred medium mixes with the air in the surroundings and/or in the pump housing. Make sure that a dangerous situation cannot arise as a result.

When transferring hazardous media, observe the safety regulations for the handling of said media.

Working with combustible media Note that the pumps are not designed to be explosion-proof.

Make certain that the temperature of the medium is always sufficiently below the ignition temperature of the medium so as to prevent ignition or explosion. This also applies for abnormal operating situations.


Note that the temperature of the medium increases when the pump compresses the medium.

Therefore, make certain that the temperature of the medium also remains sufficiently below the ignition temperature of the medium even when it is compressed to the maximum permissible operating pressure of the pump. The maximum permissible operating pressure of the pump is stated in Chapter *4 Technical data*.

Make certain that the permissible ambient temperature (*4 Technical data*) is not exceeded.

If applicable, also take into consideration external energy sources (e.g., radiation sources) that could additionally heat the medium.

In case of doubt, contact KNF Customer Service.

Environmental protection	Store and dispose of all replacement parts in accordance with environmental regulations. Observe the respective national and international regulations. This applies in particular to parts that are contaminated with toxic substances.
EU/EC directives/standards	<p>With respect to the Machinery Directive 2006/42/EC, the pumps are partly completed machinery and are, therefore, to be regarded as not ready for use. Partly completed machinery may not be commissioned until it has been determined that the machine into which the partly completed machinery is to be installed complies with the provisions of the Machinery Directive 2006/42/EC. The following fundamental requirements of Annex I of Directive 2006/42/EC (general principles) are applied and observed:</p> <ul style="list-style-type: none"> ▪ General principles no. 1 ▪ No. 1.1.2. / 1.1.3. / 1.3.1. / 1.3.3. / 1.3.4. / 1.4.1. / 1.5.1. / 1.5.2. / 1.5.8. / 1.5.9. / 1.7.4. / 1.7.4.1. / 1.7.4.3. <p>As these partly completed machines are built-in devices, the mains connections and equipment for disconnecting and switching off the partly completed machinery as well as overcurrent and overload protection gear must be considered when mounting.</p> <p>Furthermore, protection against contact with moving and hot parts, if present, must be provided during installation.</p>
	<p>The pumps comply with Directive 2011/65/EU.</p> <p>The following harmonized standards are satisfied:</p> <ul style="list-style-type: none"> ▪ DIN EN IEC 63000 ▪ DIN EN 61000-6-2/3
Customer service and repairs	<p>The pumps are maintenance-free. However, KNF recommends periodic inspection of the pumps for obvious changes in noise or vibration.</p> <p>Only have repairs to the pumps performed by a qualified KNF personnel.</p> <p>Housings with electrically live components may only be opened by specialized personnel.</p> <p>Use only original parts from KNF during servicing work.</p>

4 Technical data

Technical data

Pump materials

Assembly	Material KN	Material KT
Pump head	PPS	PPS
Diaphragm	EPDM	PTFE-coated
Valves	FKM	FKM

Tab.3 Pump materials KN/KT variant

Pneumatic values

N96KNE-W

Parameter	Unit	Value
Max. permissible operating pressure	[bar rel* / psig]	2.5 / 36.4
Ultimate vacuum	[mbar abs.]	<100
Flow rate at atm. pressure	[l/min]**	8.5 ± 10%

Tab.4 Pneumatic values

*Bar rel related to 1013 hPa

**Liters in standard state (1013 hPa, 20°C)

N96KTE-W

Parameter	Unit	Value
Max. permissible operating pressure	[bar rel* / psig]	2.5 / 36.4
Ultimate vacuum	[mbar abs.]	<130
Flow rate at atm. pressure	[l/min]**	7.0 ± 10%

Tab.5 Pneumatic values

*Bar rel related to 1013 hPa

**Liters in standard state (1013 hPa, 20°C)

Pneumatic connections

Pump type	Value
N96K_E-W	G 1/8
N96K_E-W-NPT	NPT 1/8

Tab.6 Pneumatic connections

Electrical data

Parameter	Unit	Value KN version	Value KT version
Voltage	[V]	100 - 240	100 - 240
Frequency	[Hz]	50 / 60	50 / 60
Power P ₁	[W]	25	21
Max. permissible mains voltage fluctuations	[%]	± 10	± 10
Motor protection class		IP20	IP20
Rated current consumption	[A]	0.46 / 100V AC 0.24 / 240V AC	0.39 / 100V AC 0.23 / 240V AC

Tab.7 Electrical data

Weight

Pump type	Unit	Value
N96K_E-W	[kg]	0.7

Tab.8 Weight

Other parameters

Parameter	Unit	Value	
Permissible ambient temperature [°C / °F]	[°C / °F]	+ 5 / + 41 to see Fig. 1 0 / + 32 if non-condensing (frost-free)	
Permissible media temperature [°C / °F]	[°C / °F]	See Fig. 2	
Dimensions		See Dimensional drawing N96, Chapter 7.1 <i>Installing the pump</i>	
Highest permissible relative air humidity of the environment		80% for temperatures up to 31°C / 86°F, decreasing linearly to 50% at 40°C / 104°F.	
Maximum installation altitude [m / ft above sea level]	[m / ft above sea level]	2000 / 6562	
Gas tightness* of the pump head (leak rate)	[mbar l/s]	< 6 x 10 ⁻³	
Protection class of pump		IP20	
Starts against		KN	KT
- Vacuum (mbara abs.)		100	130
- Pressure (bar rel / psig)		2.5 / 36.4	2.5 / 36.4

Tab.9 Other parameters

*The gas tightness of the pump head is no longer ensured after the pump head is opened or after replacing diaphragms and valve plates. A leak test can be used to determine whether the original gas tightness is again achieved.

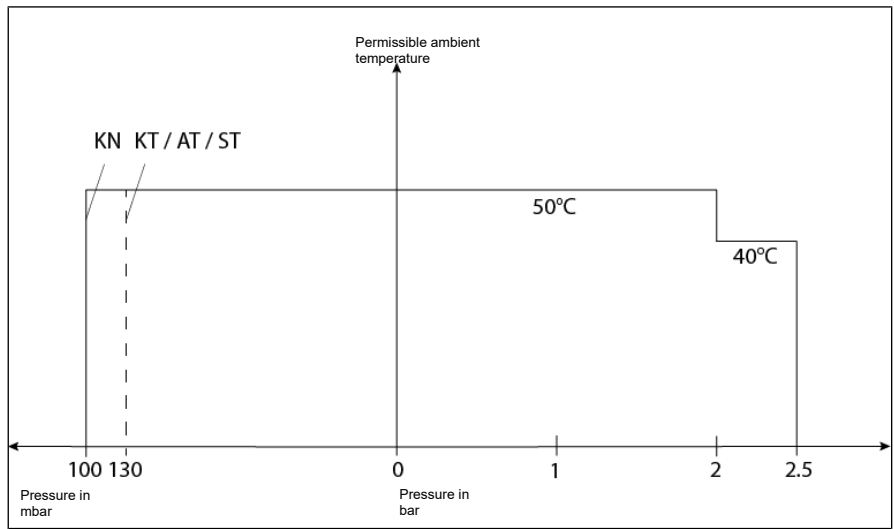


Fig.1 Permissible ambient temperature

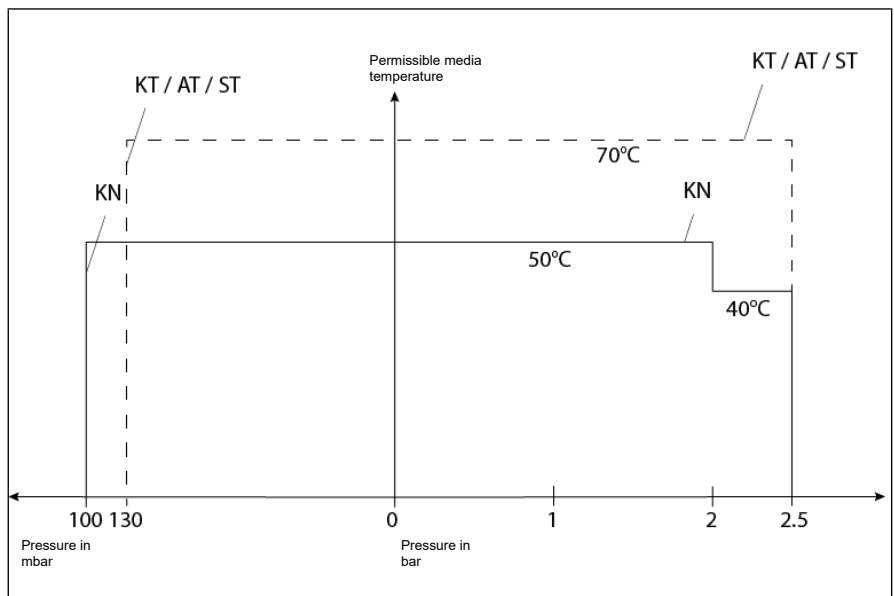


Fig.2 Permissible media temperature

5 Design and function

Design

- 1 Pneumatic pump inlet
- 2 Pneumatic pump outlet
- 3 Motor
- 4 Electrical connection

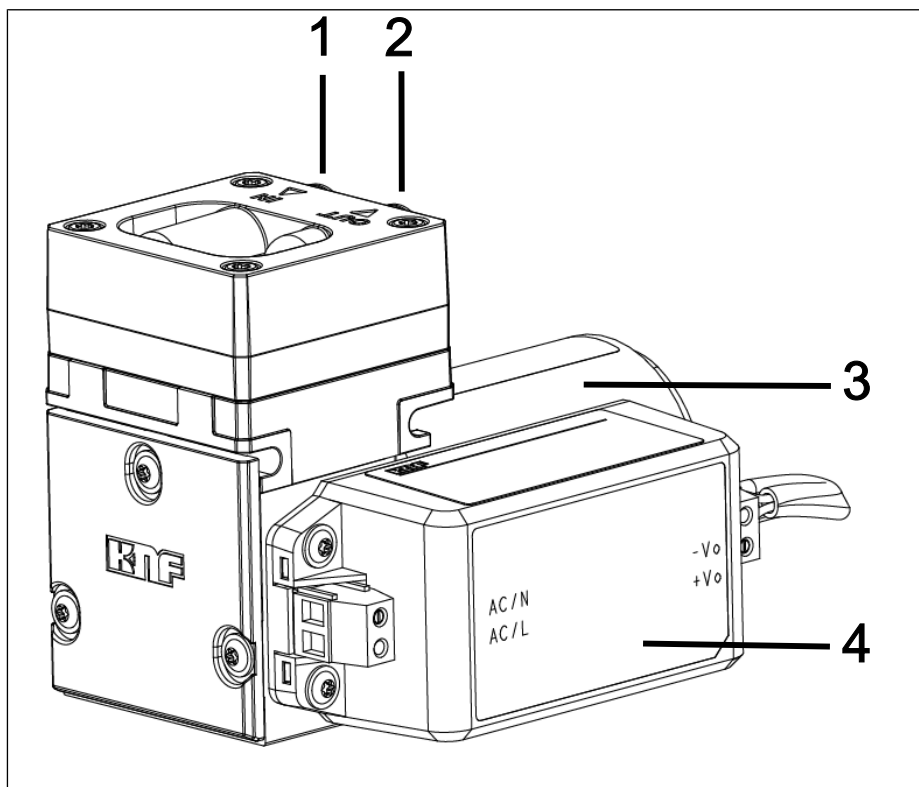


Fig.3 Design N96

Function of a diaphragm pump

- 1 Outlet valve
- 2 Inlet valve
- 3 Transfer chamber
- 4 Diaphragm
- 5 Eccentric
- 6 Connecting rod
- 7 Pump drive

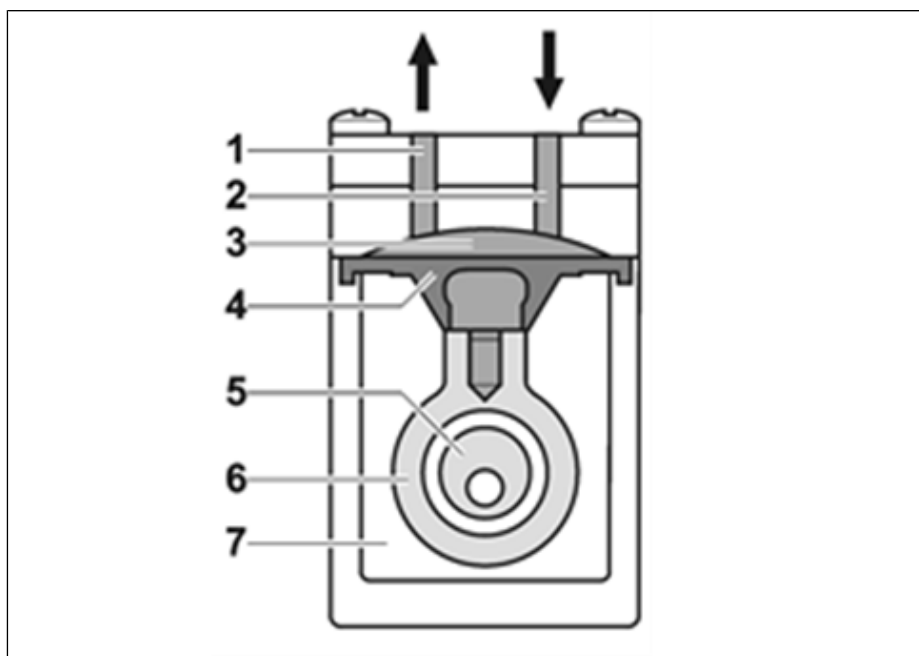


Fig.4 Function of a diaphragm pump

Diaphragm pumps transfer, compress (depending on the version) and evacuate gases and vapors.

The elastic diaphragm (4) is moved up and down by the eccentric (5) and the connecting rod (6). In the downwards stroke, it aspirates the gas to be transferred via the inlet valve (2). In the upwards stroke, the diaphragm presses the medium out of the pump head via the outlet valve (1). The transfer chamber (3) is separated from the pump drive (7) by the diaphragm.

6 Transport

General



Personal injury and/or property damage due to incorrect or improper transport of the pump

In the event of incorrect or improper transport, the pump can fall down, be damaged or injure persons.

- Use suitable auxiliary means if necessary (carrying strap, lifting gear, etc.).
- Where appropriate, wear suitable personal protective equipment (e.g., safety shoes, safety gloves).



Risk of injury from sharp edges on the packaging

There is a risk of injury from cutting on the sharp edges when grabbing corners or when opening the packaging.

- Where appropriate, wear suitable personal protective equipment (e.g., safety shoes, safety gloves).

- Transport the pump in the original packaging to the installation location.
- Store the original packaging of the pump (e.g., for later storage).
- Inspect the pump for transport damage after receiving it.
- Document any transport damage in writing.
- Remove any transport safeguards on the pump prior to commissioning.

Parameter

Parameter	Value
Storage temperature[°C]	+ 5 to + 40
Transport temperature [°C]	- 10 to + 60
Permissible humidity (non-condensing) [%]	30 to 85

Tab.10 Transport parameters



Prior to commissioning, make sure that the pump has reached the ambient temperature (4 Technical data).

7 Installation and connection

Install the pumps only in accordance with the operating parameters and conditions described in Chapter 4 *Technical data*.

→ Observe the safety instructions (see Chapter 3 *Safety*).



Risk of dangerous gas mixtures during pump operation

Depending on the medium being transferred, breakage of the media-contacting components can result in a dangerous mixture if the medium mixes with the air in the compressor housing or the surroundings.

→ Before using a medium, check the compatibility of the media-contacting components (see 4 *Technical data*) with the medium.

7.1 Installing the pump

→ Store the pump at the same ambient temperature as the installation to mitigate condensation.



Risk of injury from freely rotating shaft end

Touching the pump at the end of the shaft may result in injury through burning and crushing.

→ Take protective measures to safeguard against touching moving and hot parts.

→ Wear appropriate personal protective equipment if necessary.

Mounting dimensions → For mounting dimensions, see the following figures:

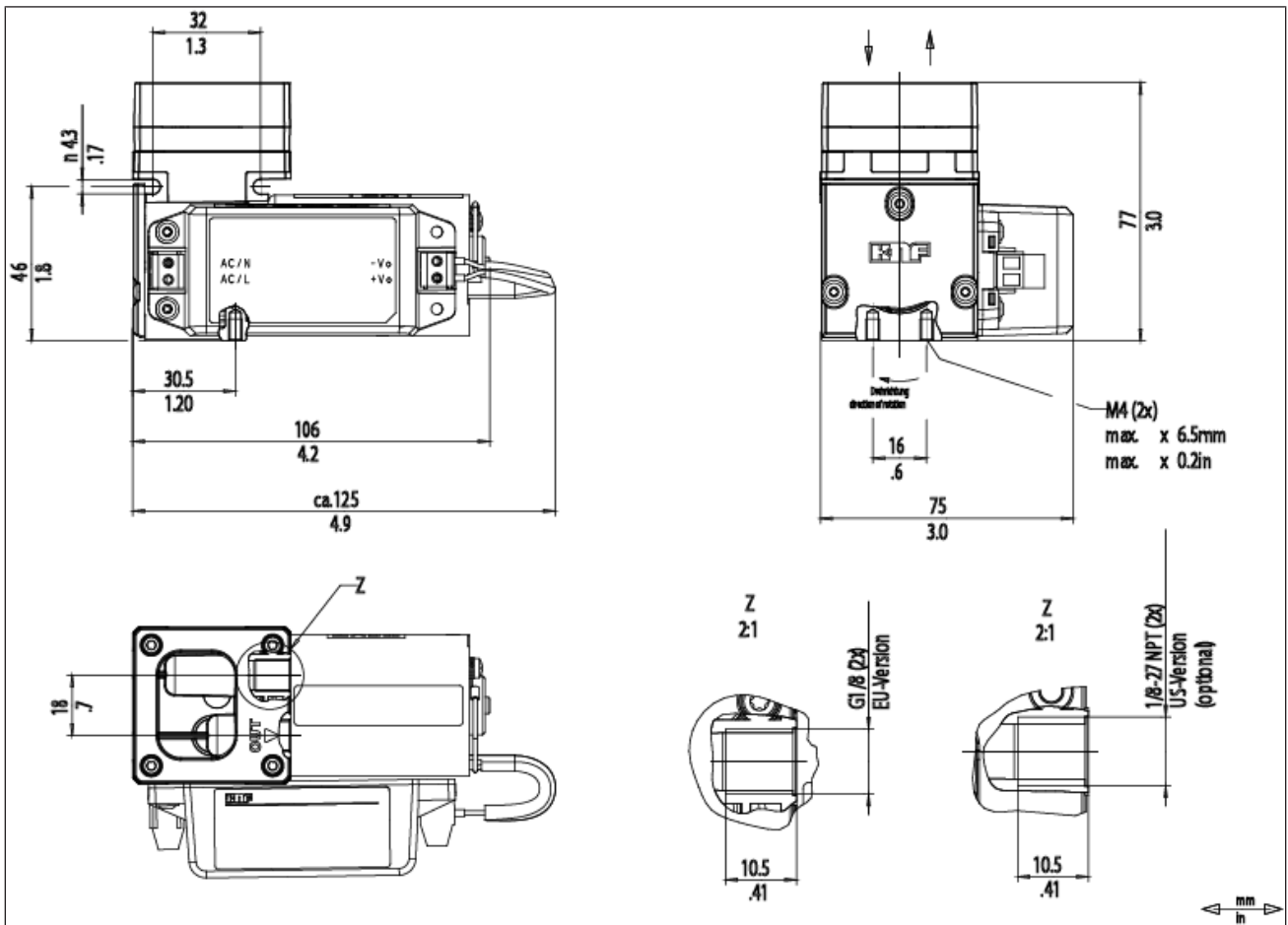


Fig.5 Mounting dimensions of pump series N96K_E-W

Cooling air supply



Danger of burning on hot surfaces

Hot surfaces could occur if the pump overheats.

→ When installing the pump, make sure that sufficient cooling air infeed and discharge is ensured.

Immediate environment of the hot pump parts

→ During installation, make sure that no combustible or thermally deformable objects are positioned in the immediate environment of the hot pump parts (head, motor).

Installation location

→ Make sure that the installation location is dry and that the pump is protected from contacting any liquids or other contaminants.

→ Make sure the pump location in the instrument allows access for periodic maintenance and inspection.

i The IP protection class of the pump motor is specified on the type plate.

→ Mount the pump at the highest point in the system to prevent condensate from collecting in the pump head.

→ Protect the pump from dust.

→ Protect the pump from vibration and impact.

Protection against foreign objects

→ Protect the pump against contact and the ingress of foreign bodies.

7.2 Electrical connection



Danger to life from electric shock

- Only have the pump connected by an authorized specialist.
- Only have the pump connected if the power supply is disconnected.

- When connecting to a power source, observe the applicable standards, directives, regulations and technical standards.
- Install a device for separating the pump motor from the electrical mains in the electrical installation (e.g., in accordance with EN 60335-1).
- Protect the pump motor, e.g., in accordance with EN 60204-1 (overcurrent protection, overload protection).

i Refer to the type plate for the maximum current consumption of the pump.

- It is recommended that an additional emergency-off system be installed.
- Mount the pumps in such a way that it is not possible to touch electrically live parts (electrical connection).

Fastening the connection cables

- Fasten the connection cables so that
 - the cables do not come into contact with movable or hot parts.
 - the cables cannot be worn or damaged on sharp corners or edges
 - no tensile and pressure forces are exerted on the connection point of the cables (strain relief)

Connecting the pump

1. Compare the data of the supply voltage with the information on the type plate. See the pump type plate for the maximum current consumption of the pump.

Recommended conductor cross section

	Value
AWG	18
Conductor cross section [mm ²]	0.75

Tab.11

- Make certain that the leads are connected according to the IPC directives.

7.3 Pneumatic connection



Personal injury or property damage through ejected plugs

If not removed, the plugs on the pressure side of the pump can be ejected during operation by the resulting overpressure.

→ Remove the plugs during installation.

→ Wear appropriate personal protective equipment.

- | | |
|------------------------|--|
| Connected components | → Only connect components to the pump that are designed for the pneumatic data and thermal requirements of the pump. (see Chapter 4 <i>Technical data</i>). |
| Pressure relief device | → Protect the compressors by means of a pressure relief device between the pressure-side connections of the compressor and the first shut-off valve. |
| Pump discharge | → If the pump is being used as a vacuum pump, safely (relating to the medium and noise) discharge the possibly hot pump discharge via the pneumatic outlet of the pump. |
| Decoupling | → KNF recommends mechanically decoupling the pump from the pipe system, e.g., through the use of flexible hoses or pipes. In this way it is possible to prevent the transfer of possible pump vibrations and noises to the system. |

Connecting the pump



A marking on the pump head indicates the flow direction.



Risk of injury from mixing up suction side and pressure side

Mixing up the suction side and pressure side can result in breakage of connected components on the suction side and pressure side.

→ Observe the marking of inlet and outlet on the pump head.

1. Remove the protective plugs from the hose connection threads.
2. Connect the suction line and the pressure line (for mounting dimensions, see Chapter 4 *Technical data*).
3. Lay the suction line and pressure line with a descent so that no condensate can run into the pump.



Pneumatic noises can be reduced or dissipated by using a silencer (see Chapter 11.2 *Accessories*).



NOTICE

Secure the pressure-side connections with a fastener (e.g., hose/pipe clamp) to prevent the hoses from slipping down from the connection.

8 Operation

8.1 General



Risk of burns from hot pump parts and/or hot medium

Some pump parts may be hot during or after operation of the pump.

- Allow the pump to cool after operation.
- Take protective measures to protect against touching hot parts.



Risk of injury from bursting hoses during pressure applications due to excessively high temperatures

When operating the pump in pressure applications, hoses that are not designed for the head temperatures of the pump at the respective operating point could become porous and burst.

- Use temperature-resistant pressure hoses at the pneumatic connections.
- Wear protective equipment if necessary (e.g., safety gloves, hearing protection).



Injury to eyes

Coming too close to the inlet/outlet of the pump may result in injury to the eyes due to the present vacuum/operating pressure.

- Do not look into the pump inlet/outlet during operation.



Risk of injury from freely rotating shaft end

Touching the pump at the end of the shaft may result in injury through burning and crushing.

- Take protective measures to safeguard against touching moving and hot parts.
- Wear appropriate personal protective equipment if necessary.

- Only operate the pumps under the operating parameters and operating conditions as described in Chapter 4 *Technical data*.
- Ensure the proper use of the pumps (See Chapter 2.1 *Proper use*).
- Eliminate the possibility of improper use of the pumps (see Chapter 2.2 *Improper use*).
- Observe the safety instructions (Chapter 3 *Safety*).

- The pumps are built-in devices. Before they are commissioned, it must be ensured that the machines or systems into which the pumps are installed comply with the relevant provisions.



Risk of pump head bursting due to excessive pressure increase

- Do not exceed the maximum permissible operating pressure (see 4 *Technical data*).
- Monitor the pressure during operation.
- If the pressure exceeds the maximum permissible operating pressure of the pump: immediately switch off the pump and remedy the fault (see Chapter 10 *Troubleshooting*).
- Only throttle or regulate the air or gas quantity on the suction line to prevent the maximum permissible operating pressure from being exceeded.
- If the air quantity or gas quantity on the pressure line is throttled or regulated, make sure that the maximum permissible operating pressure at the pump is not exceeded.
- Ensure that the pump outlet is not closed or restricted.

i Excessive pressure, with all of the associated hazards, can be prevented by means of a bypass line with a pressure relief valve between the pressure side and suction side of the pump. Further information is available from KNF Customer Service (contact data: see www.knf.com).



Risk of dangerous gas mixtures during pump operation if diaphragm breaks

If the diaphragm should break, the medium will mix with the air in the compressor housing or in the surroundings.

- Stop pump immediately.
- Replace the diaphragm prior to further operation (see Chapter 9 *Servicing*).

i Operation with open suction-side gas connection can result in contaminants and objects being drawn in.

Pump stoppage → When the pump is at a standstill, establish normal atmospheric pressure in the lines.

Vapors as medium The service life of the diaphragm can be extended, if no condensate forms in the pump. Therefore:

- Perform any work with saturated or near-saturated vapors only with a warm pump.
- KNF recommends: When pumping corrosive media, flush the pump before switching off (see Chapter 9.2.1 *Flushing the pump*) to extend the service life of the diaphragm.

8.2 Information on switching the pump on and off

Switching on the pump

- Ensure that normal atmospheric pressure is present in the lines when switching on.

Switching off/deactivating the pump

- Establish normal atmospheric pressure in the lines (relieve pump pneumatically).
- Recommissioning → Before recommissioning, observe the applicable standards, guidelines, regulations and technical standards at the electrical connection.
- Inspecting the pump → Inspect the pump periodically for external damage or leakage.

9 Servicing



ESD-sensitive parts (ESDS)

Failure to observe the ESD protection provision acc. to IEC 61340-5-1 can result in total or partial damage to the pump.

- Maintenance of the pump may only be performed by a qualified person in an ESD-protected area (EPA) acc. to directive IED 61340-5-1.

9.1 Servicing schedule



Risk of injury when not using original parts

Failure to use original parts will result in a loss of pump functionality and safety.

The validity of the CE conformity is rendered void if genuine parts are not used.

- Use only genuine spare parts from KNF when performing maintenance/repair work.

Component	Servicing interval
Pump	<ul style="list-style-type: none"> → Inspect the pump periodically for external damage or leakage → Check regularly for conspicuous changes in the noise and vibrations.
Gas connections	<ul style="list-style-type: none"> → Inspect the pump periodically for external damage or leakage
Diaphragm and valve plates	<ul style="list-style-type: none"> → At the latest, replace when the pump flow rate decreases.
Silencer (accessories)	<ul style="list-style-type: none"> → Replace if soiled.

Tab.12

9.2 Cleaning

9.2.1 Flushing the pump

When transferring dangerous and environmentally hazardous media, KNF recommends flushing the pump at atmospheric pressure for a few minutes prior to switch-off (if necessary for safety reasons: with an inert gas) to extend the service life of the diaphragm.

- Discharge the media safely.

9.2.2 Cleaning the pump



CAUTION

Risk of burns from hot pump parts

The pump head or motor may still be hot after operation of the pump.

→ Allow the pump to cool after operation.



WARNING

Health hazard due to dangerous substances in the pump

Depending on the medium being transferred, caustic burns or poisoning is possible.

→ Wear protective equipment if necessary, e.g., protective gloves, goggles.

→ Clean the pump with suitable measures.



NOTICE

During cleaning work, ensure that no fluids enter the interior of the housing.

→ Solvents should only be used during cleaning if head materials are not corroded (ensure resistance of the material).

→ If possible, the parts should be cleaned dry with a cloth. Solvents should not be used during cleaning because they could attack the plastic parts.

→ If there is any compressed air left, blow out the parts.

9.3 Replacing diaphragm and valve plates

- Requirements
- Disconnect the pump from power and ensure that it is voltage-free.
 - Clean the pump and free the pump of hazardous materials.
 - Remove the pneumatic hoses from both the inlet and outlet of the pump.

Spare parts/tools

Spare part/tool	Quantity
Spare part set*	1
Torx TX10 screwdriver	1

*Tab.13 *acc. to Chapter 11 Spare parts and accessories*

Information on the procedure

Diaphragm and valve plates/seals are the only wear parts in the pumps. They are easy to replace.

Valve plates/seals and diaphragm should generally be replaced at the same time. If the diaphragm is not replaced at the same time as the valve plates/seals, the specified output of the pump can no longer be ensured after the maintenance is performed.

**WARNING**

Health hazard due to dangerous substances in the pump

Depending on the medium being transferred, caustic burns or poisoning is possible.

- Wear protective equipment if necessary, e.g., protective gloves, goggles.
- Clean the pump with suitable measures.

**CAUTION**

Risk of burns from hot pump parts

The pump head or motor may still be hot after operation of the pump.

- Allow the pump to cool after operation.

The diaphragm and valve plates/seals are to be replaced in the following order:

- a.) Initial steps
- b.) Remove pump head
- c.) Replace diaphragm
- d.) Replace valve plates/seals
- e.) Mount pump head
- f.) Final steps

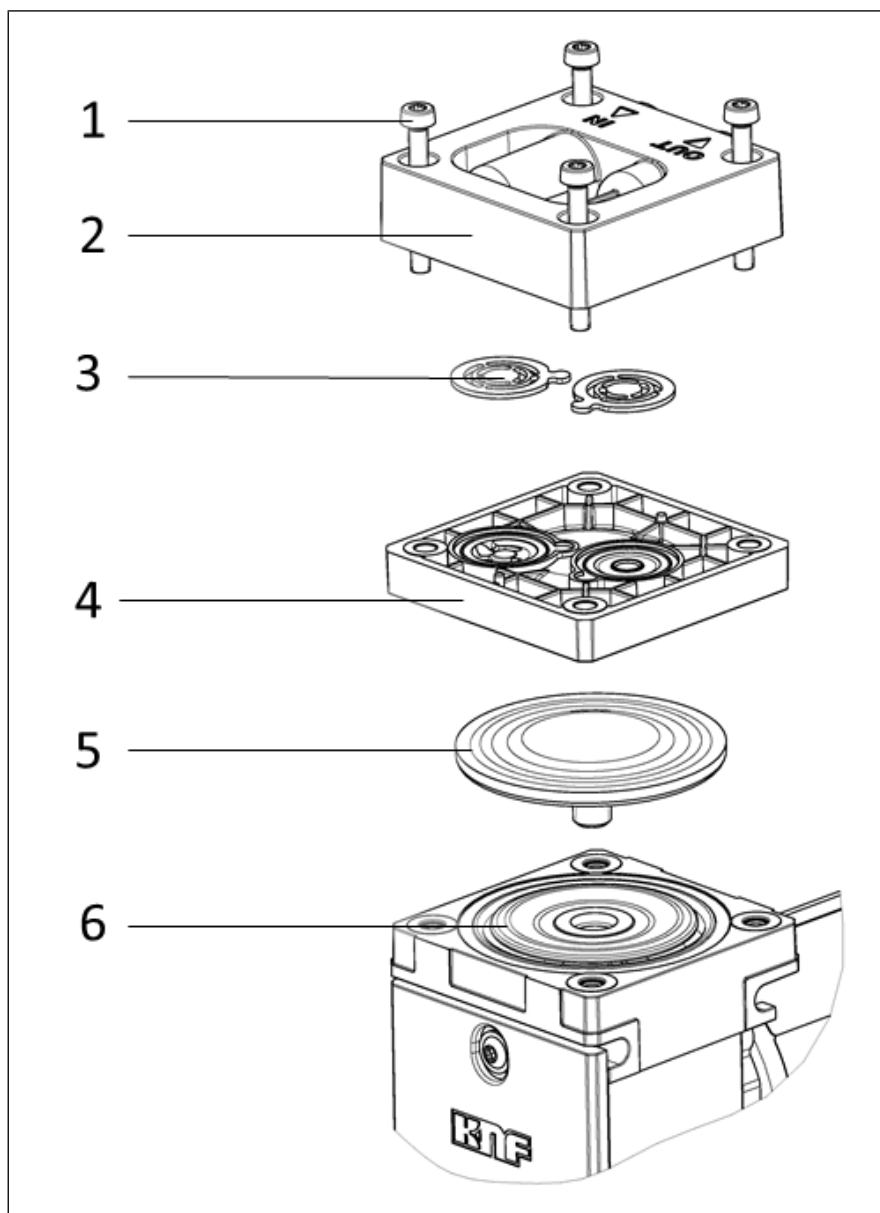


Fig.6 Exploded view (pump shown as an example)

The item numbers within the following work instructions refer to Fig. 6.
Proceed as follows:

a.) Initial steps

→ Disconnect the pump from the power supply and check and ensure that the pump is voltage-free.

b.) Remove pump head

→ Loosen the four head plate screws (1) and remove the head plate (2) from the pump housing together with the intermediate plate (4).

c.) Replace diaphragm

1. Lift the diaphragm (5) on opposing side edges. Then grasp the diaphragm (5) and move the diaphragm (5) to the upper reversal point. Unscrew the diaphragm (5) counterclockwise.
2. Check all parts for soiling and clean the parts if necessary (for further information, see Chapter 9.2 *Cleaning*).

3. Screw the new diaphragm (5) onto the connecting rod (6) (clockwise) and hand tighten the diaphragm (5).



When screwing in the diaphragm (5), ensure that it is not overtightened.

If the diaphragm is overtightened, there is a risk that it could be damaged.

d.) Replace valve plates

1. Separate the head plate (2) from the intermediate plate (4).
2. Remove the valve plates/seals (3) from the head plate (2).
3. Check valve seats, intermediate plate and head plate for cleanliness; replace these parts in the event of unevenness, scratches or corrosion (contact your KNF Customer Service in this case).



Insert new valve plates/seals in the valve seats of the intermediate plate; the valve plates/seals are identical for the pressure and suction side; the same applies for the top and bottom of the valve plates/seals.

4. By slightly moving the valve plates/seals horizontally, ensure that they are not under tension.
5. Make certain that the valve plates/seals are centered in the valve seats of the intermediate plate.

e.) Mount pump head

1. Place the intermediate plate (4) with valve plates/seals (3) on the housing.
2. Place head plate (2) on intermediate plate (4) according to the centering.



Place pump head on the compressor housing according to the alignment of the gas connections.

3. Tighten the screws (1) crosswise (tightening torque: ~190 Ncm / 16.8 in-lb).

f.) Final steps



WARNING

Risk of injury and poisoning from leaks

- Before recommissioning the pump, check the pump heads and pneumatic connections for leaks. Leaks may lead to poisoning, chemical burns or similar injuries.

- Connect the pump to the power supply.

If you have questions with regard to maintenance, please contact your KNF Customer Service (contact data: see www.knf.com).

10 Troubleshooting



Danger: electric shock can be life-threatening.

- All work on the pump may only be performed by an authorized specialist.
- Before working on the pump: Disconnect the pump from the power supply.
- Check and ensure that no voltage is present.

→ Allow the pump to cool before troubleshooting.

→ Check the pump (see following tables).

Pump does not transfer	
Cause	Fault remedy
Pump is not connected to the electrical mains.	→ Connect the pump to the electrical mains.
No voltage in the electrical mains.	→ Check the circuit breaker for the room and switch it on if necessary.
Connections or lines are blocked.	→ Check the connections and lines. → Remove the blockage.
External valve is closed or filter is plugged.	→ Check external valves and filters.
Condensate has collected in the pump head.	→ Separate the source of the condensation from the pump. → Flush the pump with air at atmospheric pressure for a few minutes (if necessary for safety reasons: with an inert gas). → Install the pump at the highest location in the system.
Diaphragm and valves are worn or defective.	→ Replace diaphragm and valves (see Chapter 9.3 <i>Replacing diaphragm and valve plates</i>).
Overcurrent protection of the motor control board tripped Maximum temperature of the motor control board exceeded Maximum lock time of the rotor exceeded	→ Disconnect pump from mains. → Determine and rectify the cause of the overcurrent, overheating or blocking (e.g., inadmissible pressure conditions, liquid in the pump heads). i The pump must be disconnected from mains for several seconds before the electronics reset.

Tab.14

Flow rate, pressure or vacuum too low	
The pump does not reach the output stated in the technical data or data sheet.	
Cause	Fault remedy
Condensate has collected in the pump head.	<ul style="list-style-type: none"> → Separate the source of the condensation from the pump. → Flush the pump with air at atmospheric pressure for a few minutes (if necessary for safety reasons: with an inert gas). → Install the pump at the highest location in the system.
There is overpressure on the pressure side and at the same time vacuum or pressure above atmospheric pressure on the suction side.	<ul style="list-style-type: none"> → Change the pneumatic conditions.
Pneumatic lines or connection parts have insufficient cross section or are throttled.	<ul style="list-style-type: none"> → Disconnect the pump from the system to determine the output values. → Eliminate any throttling (e.g., valve) if necessary. → Use lines or connection parts with a larger cross-section if necessary.
Leaks occur at connections, lines or pump head.	<ul style="list-style-type: none"> → Eliminate the leaks.
Connections or lines are completely or partially plugged.	<ul style="list-style-type: none"> → Check the connections and lines. → Remove any parts and particles that are causing plugging.
Head parts are soiled.	<ul style="list-style-type: none"> → Clean the head components.
Operating diaphragm broken	<ul style="list-style-type: none"> → Shut down the pump immediately.
Diaphragm and valves are worn or defective.	<ul style="list-style-type: none"> → Replace diaphragm and valves (see Chapter 9.3 <i>Replacing diaphragm and valve plates</i>).

Tab.15

Pump exhibiting changed running noises and vibrations.	
Cause	Fault remedy
Pump bearing worn or defective.	<ul style="list-style-type: none"> → Determine the cause. → Contact KNF Customer Service.
Motor worn or defective.	<ul style="list-style-type: none"> → See operating instructions for motor.

Tab.16

Fault cannot be rectified

If you are unable to identify any of the specified causes, send the pump to KNF Customer Service (contact data: see www.knf.com).

1. Flush the pump with air for a few minutes (if necessary for safety reasons: with inert gas) to free the pump head of dangerous or aggressive gases (see Chapter 9.2.1 *Flushing the pump*).
2. Clean the pump (see Chapter 9.2.2 *Cleaning the pump*).
3. Send the pump together with completed Health and Safety Clearance and Decontamination Form to KNF, stating the nature of the transferred medium.

11 Spare parts and accessories

i To order spare parts and accessories, please contact your KNF sales partner or KNF Customer Service (contact data: see www.knf.com).

11.1 Spare parts

Spare part set

A spare part set consists of:

Parts	Item number*	Quantity
Diaphragm	(5)	1
Valve plates/seals	(3)	2

Tab.17 *see Chapter 9.3 Replacing diaphragm and valve plates

Spare part set	Order number
N96KN_	322637
N96KT_	322636

Tab.18

11.2 Accessories

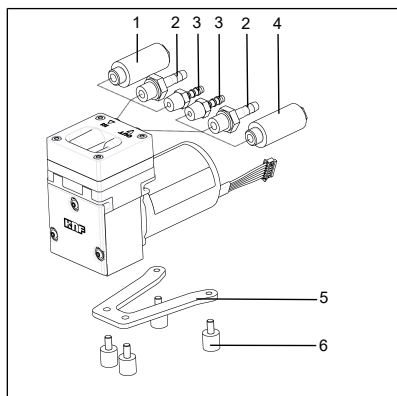


Fig.7 N96 accessories (pump depicted as an example)

Accessories	Item	Order number
Inlet filter	(1)	000346
Hose connector made of PVDF ID4	(2)	025671
Hose connector made of PVDF ID6	(2)	123363
Hose connector made of PA ID4	(3)	001936
Hose connector made of PA ID6	(3)	020165
Silencer / muffler	(4)	000345
Installation set (consisting of base plate and rubber-bonded metal)	(5), (6)	327888
Screw-in connection AD6x1		014049
Screw-in connection AD6		311072

Tab.19

12 Returns

Preparing for return

1. Flush the pump with air for a few minutes (if necessary for safety reasons: with inert gas) to free the pump head of dangerous or aggressive gases (see Chapter Flushing the pump).

i Please contact your KNF sales partner if the pump cannot be flushed due to damages.

2. Remove the pump.
3. Clean the pump (see Chapter Cleaning the pump).
4. Send the pump together with the completed Health and Safety Clearance and Decontamination Form to KNF, stating the nature of the transferred medium.
5. Pack the device securely to prevent further damages to the product. If necessary, request original packaging for a fee.

Returns

KNF shall undertake to repair the pump only under the condition that the customer presents a certificate regarding the medium that is pumped and the cleaning of the pump. Please follow the instructions at knf.com/repairs here.

Contact your KNF sales partner directly if you require additional support for your return service.

KNF worldwide

You can find our local KNF partners at: www.knf.com